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D4775-1
Job Sheet 182434



Part No: D4775-1

Job Qty: 10 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-3		
100	Doosan	10 pcs	9/7/18	9/7/18	0.45	4.41	Doosan		
110	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-3	DAS	
120	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-3	2	
130	HandFinish	10 pcs	9/7/18	9/7/18	0.00	0.35	HandFinish1	9-89	
140	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC7-4		
150	Powdercoat	10 pcs	9/7/18	9/7/18	0.00	0.15	Powdercoat1		
155	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC3		
160	Packaging	10 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea	9/7/18	9/7/18	0.00	0.00	QC21		

Part Op 100 - 1- Turn as per Folio FB166 Rev: _____ & Dwg D4775 Rev: _____ 2- Tap for 3/8-24 Helical insert check with GO/ Descriptions: NO GO gauge 3

150 - START TIME: 3:40

TEMP: 320°

FINISH: 4:10

5083 983

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.125	6061-T6 Round Tube 0.625 X.125W	10.9000 ft (1.09 ea)	90-Start up Operation	5072327
		1.177ea		5115856

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.125	11	40	0

Part Specifications

Specifications could not be found.



Container No: S116011



Part: D4775-1

Job No: 182434

Serial No/Batch: S116011

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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